# **Atlas Copco**

Oil-free Centrifugal Compressors



### ZH 10000-15000/5000-9000





## Highly Effecient and Re

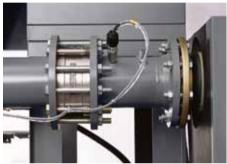


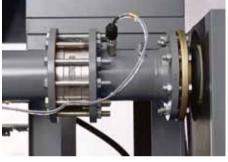
#### **Minimized Energy Cost Dedicated Elektronikon Controller**

- based on PLC technology
- powerful, reliable and simple to operate
- Connectivity Modbus, Profibus, ES (Ultimate central controller)

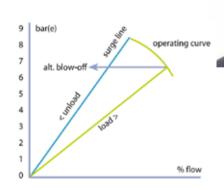
#### Intergrated discharge noreturn vavle

- -- high quality, anti-erosion
- -- metal to metal sealing, low pressure drop





#### Adjustable discharge valve designed for constant pressure





Automatic dual control for varied flow to achieve effecient energy-saving.





#### Inter- and after coolers

**High Quality** 

- Straight tubes for easy cleaning (rodable)
- Water-in-tube; aluminum finsfor better heat dissipation
- Stainless steel tubes & end platesfor higher corrosion resistance



### liable Standard 7H Units

## Designed for easy maintenance Motor-driven Demister

- No external air
- No fumes leaking to atmosphere

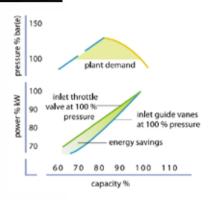




#### **High speed rotors**

- Individually balanced before assembly(overspeed test at 115%)
- Micro-spline impeller/pinion attachment
- · Perfect positioningno risk of metal tearing
- Proven design up to 10,000 kW
- · Easy dismantling and re-assembly



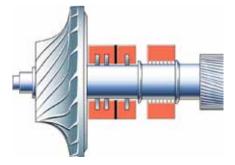


Inlet regulating wheel is quite useful for energy-saving during part load (air demand reduced or environment tempertaure lower than set value)



#### State-of-the-art impellers

- · Backward lean impeller design
- Greater operating flexibility with turndown range up to 35%
- combination with IGV's for highest efficiency and power savings at partial load



## Carbon Ring Air Seal Labyrinth Oil Seal

- Patented combination
- No external air
- Minimal losses



#### Complete safety

Process, products and environment are safeguarded from contamination. The first air compressors TÜV-certified as "oil-free" (ISO 8573-1 CLASS 0).

#### CLASS 0 means:

Zero risk of contamination.

Zero risk of damaging your company's professional reputation.

Zero risk of losses from operational downtime.

Zero risk of damaged or unsafe products.

#### **Excellence by design**

- Two and three-stage models
- Small footprint for installation flexibility
- · Low energy consumption at full and partial load
- · High reliability and peace-of-mind
- Low maintenance cost and service friendly design
- Environmentally friendly design
- Completely oil-free no risk of oil contamination
- No startup or seal air required
- · No instrument air required
- Uncompromised quality in base standard scope (e.g. inlet guide vanes, premium stainless steel coolers)

### **Options**

Options	ZH 7000-15000	ZH 4000-9000
ANSI Connection	√	√
Loose Blow-off silencer	√	<b>√</b>
Loose after cooler	√	<b>√</b>
Dual oil filter	√	<b>√</b>
Export Seaworthy Packing	<b>√</b>	<b>√</b>
BOV compensator	√	<b>√</b>

### Technical Specifications ZH 7000-15000/4000-9000

	50 Hz	Free air delivery <sup>(1)</sup> m³/hr	Installed motor (2) kW	Weight (3) kg	Dimensions mm				
					Α	В	С		
Three-stage, watercooled									
	ZH 10000	5200 to 11800	630 to 1120	14570	2110	3950	2520		
	ZH 15000	8000 to 18000	1000 to 1850	18310	2260	4600	2650		
Two-stage, watercooled									
	ZH 10000	5200 to 11800	500 to 710	11640	2110	3950	2520		
	ZH 15000	8000 to 18000	710 to 1250	12350	2260	4600	2650		

60 Hz	Free air delivery <sup>(1)</sup> cfm	Installed motor (2) hp	Weight <sup>(3)</sup> kg	Dimensions mm				
				Α	В	С		
Three-stage, watercooled								
ZH 6000	3050 to 7000	800 to 1500	14570	2110	3950	2520		
ZH 9000	4700 to 10600	1250 to 2250	18310	2260	4600	2650		
Two-stage, watercooled								
ZH 6000	3050 to 7000	600 to 900	11640	2110	3950	2520		
ZH 9000	4700 to 10600	900 to 1500	12350	2260	4600	2650		

#### (1) Reference conditions:

- barometric pressure: 1 bar(a) / 14.5 psia
- air intake temperature: 35 °C / 95 °F
- relative humidity: 60 %
- cooling water inlet temperature: 26.7 °C / 80 °F
- (2) Depending on pressure variant
- (3) Typical ODP/IP23 motor

#### Sound pressure level:

Acc. to ISO 2151:2004 and using ISO 9614-2

#### Depending on model:

- 80 to 85 dB(A)

