

- High vacuum flow and low air consumption**
- Wide operating pressure range**
- Modular construction provides application flexibility**
- Reduced installation, and maintenance**
- Intuitive programming interface**
- Automatic blow-off function**

**Technical data**

Medium:

Lubricated or non-lubricated air filtered to 40 micron

Vacuum level range:

0 to 86 kPa, maximum vacuum level attained at 5 bar

Vacuum flow:

425 l/m at 5 bar

Response time (at sea level):

Evacuates 28 litres to 50,8 -kPa in 3,3 seconds at 6 bar)

Supply pressure:

Minimum 2,4 bar

Maximum 6,9 bar

Supply requirements:

280 l/m at 5 bar

Vacuum filter:

180 micron

Operating temperature:

0 to 50°C

(consult our Technical Service for use below +2°C)

Air consumption:

444 l/m at 4 bar, 534 l/m at 5 bar, 630 l/m at 6 bar

Mounting:

Integral bracket provided for preferred vertical mounting

Electrical connections:

5 pin M12, male, single key micro connector

Pneumatic connections:

(1) Vacuum port: 3/4 NPT or ISO 'G'

(1) Pressure inlet: 3/8 NPT or ISO 'G'

(1) Gauge port: 1/8 NPT

Sound level:

82 dBA

Materials

Body: aluminum and zinc die-casting

Jet housing: polycarbonate

Seals: FPM, polyurethane, Buna-N

Weatherproofing: NEMA 4X
protection class IP60

Ordering information

See page 2

Options selector

VMAA-M200-★★★★★

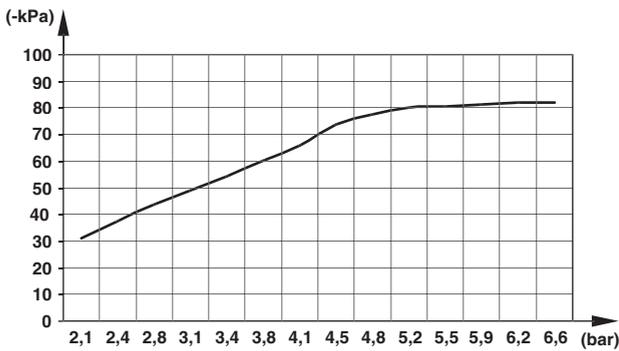
Product series	Single channel, modular vacuum generator
Size/flow of dump	M200 = 2 jet module

Ports	Substitute
NPT threaded ports	21
ISO G threaded ports	11

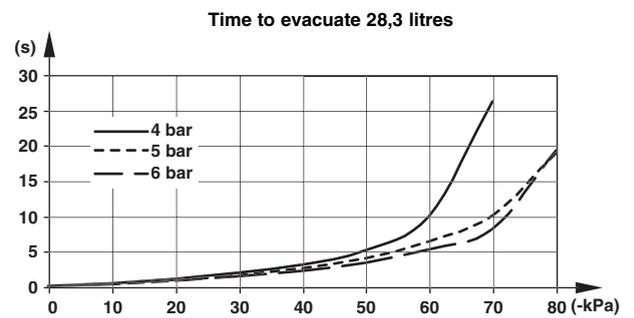
Variants	Substitute
Solenoid controlled vacuum and blow-off	253
Solenoid controlled vacuum and blow-off w/4-20 mA sensor feedback output	353
Fully programmable digital unit	453

Performance data

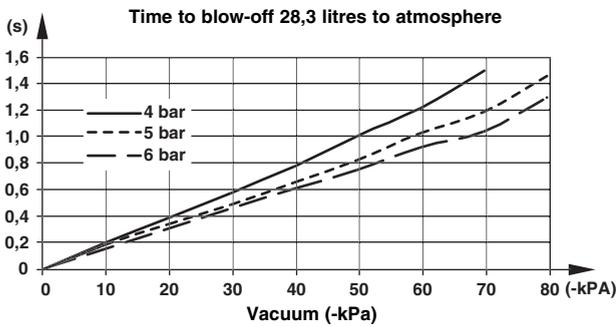
VMAA-M200-353★★



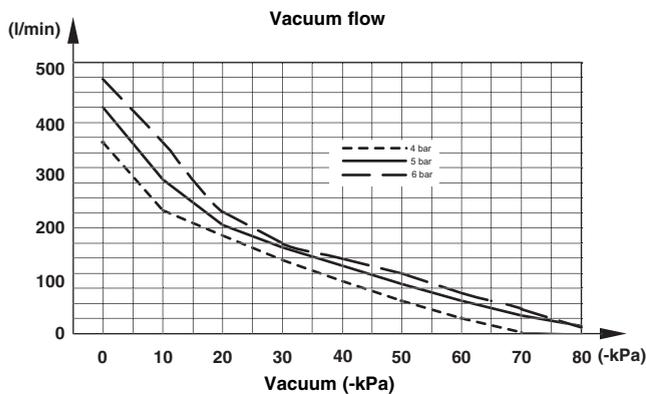
VMAA-M200-353★★



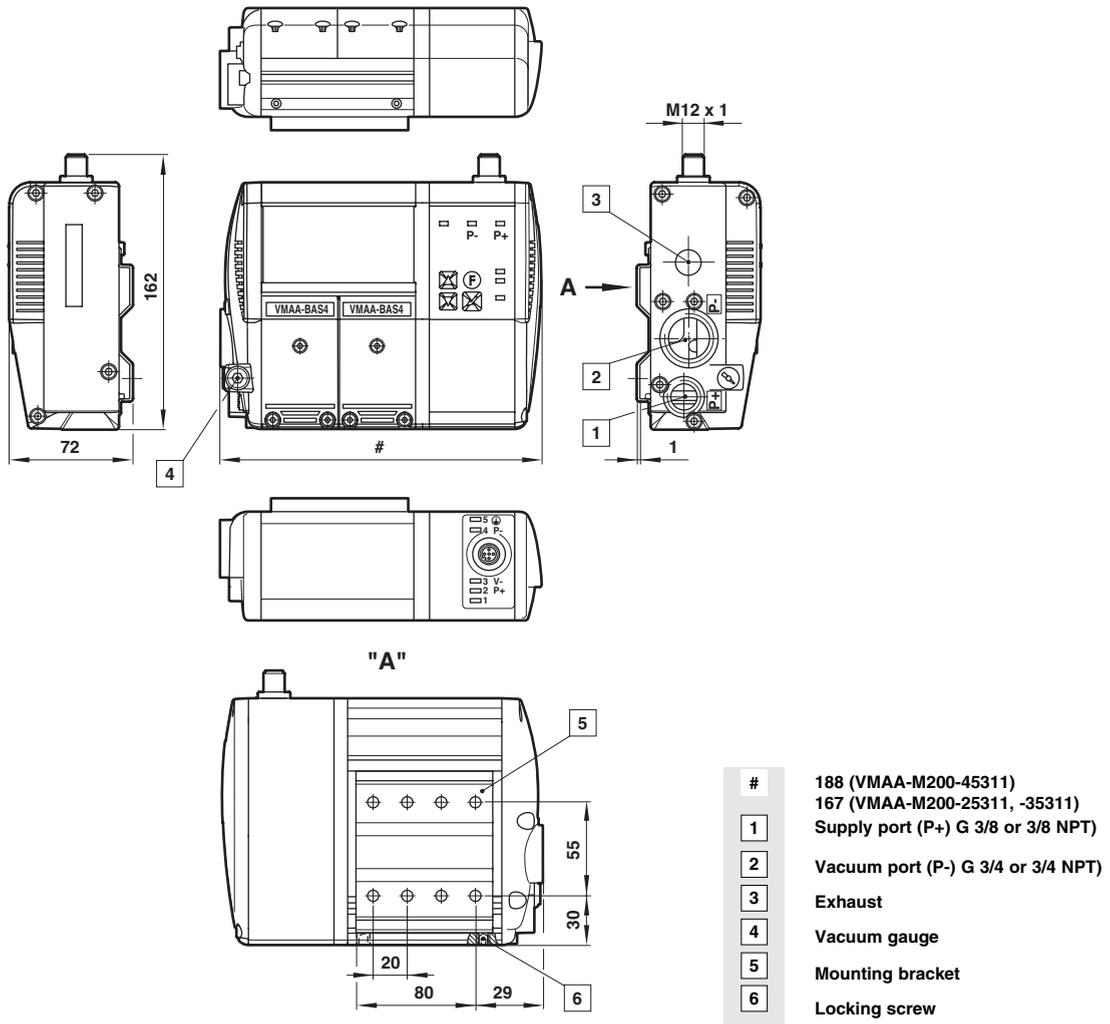
VMAA-M200-353★★



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Dimensions



Warning

These products are intended for use in industrial compressed air systems only. Do not use these products where pressures and temperatures can exceed those listed under ‘**Technical data**’.

Before using these products with fluids other than those specified, for non-industrial applications, life-support systems, or other applications not within published specifications, consult NORGREN.

Through misuse, age, or malfunction, components used in fluid power systems can fail in various modes.

The system designer is warned to consider the failure modes of all component parts used in fluid power systems and to provide adequate safeguards to prevent personal injury or damage to equipment in the event of such failure.

System designers must provide a warning to end users in the system instructional manual if protection against a failure mode cannot be adequately provided.

System designers and end users are cautioned to review specific warnings found in instruction sheets packed and shipped with these products.